









Work Order ID 70470

Thursday, June 09, 2011 8:17:20 AM




Page 1

Item ID: D3833-1 Accept  Setup Start 
Revision ID:
Item Name: Mesh (Base End Face) Stop 
Start Date: 6/9/2011 Start Qty: 8.00  Cust Item ID:
Required Date: 6/15/2011 Req'd Qty: 8.00  Customer:
Reference:

Approvals: Process Plan:  Date: 11-06-9 Tooling: Date: Run Start 
QC: Date: SPC (Y/N): Date: Stop 


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3833	Rev A


100  0.00
Waterjet FLOW WATER JET
Memo 0.00
FLOW CNC Waterjet 1-Cut as per Dwg D3833 ☒ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary

B11-6-13



110  0.00
QC QC2- Inspect parts off machine FAI/FAIB
Memo 0.00
Quality Control

B11-6-13

120  0.00
QC QC8- Inspect parts - second check
Memo 0.00
Quality Control

8 u60615



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3833-1

Accept

Revision ID:

Item Name: Mesh (Base End Face)

Start Date: 6/9/2011 Start Qty: 8.00

Required Date: 6/15/2011 Req'd Qty: 8.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: *QWA*

0.00

SAD 11-06-27

0.00

(8)

Packaging

Memo

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

*11/6/28**ME*
11-06-30

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Picklist Print

Thursday, June 09, 2011 8:17:27 AM

Page 1

Work Order ID: 70470

Parent Item: D3833-1

Parent Item Name: Mesh (Base End Face)

Start Date: 6/9/2011

Required Date: 6/15/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	714.3505	2.1601	18.19032			



Expanded Metal Flat SS



B11-6-B

Location

Loc Qty

Loc Code

MAT		109.158	
117708		109.158	
WA		605.1925	
115012		102	
117197		167.1584	
117455		16.0341	
117896		320	

117708

6

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Dart Aerospace Ltd

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D3833-3 MESH, LID END

D3833-5 MESH, LID END


D3833-1 MESH, BASE END FACE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 70470
PH-06-9

RELEASED
08/11/16 JWP

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
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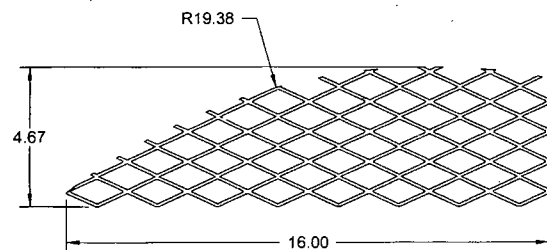
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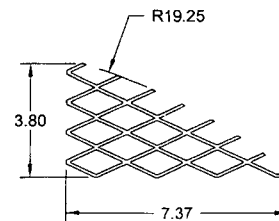
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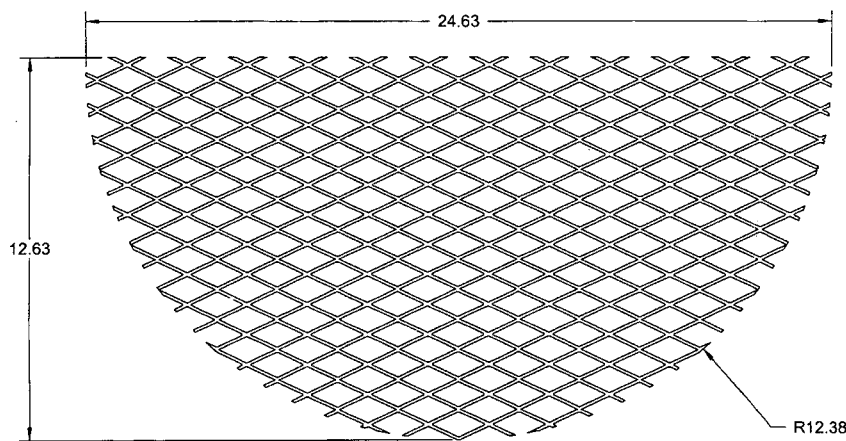
NOTE: Date & initial all entries



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

w/b 70470

RELEASED
28/11/8 1/4

DESIGN		DART AEROSPACE LTD	
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w/o 70470

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

RELEASED
08/11/16

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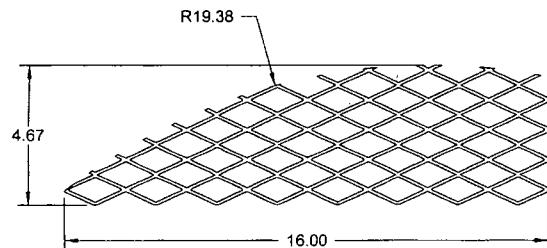
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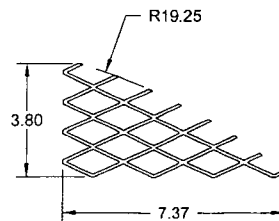
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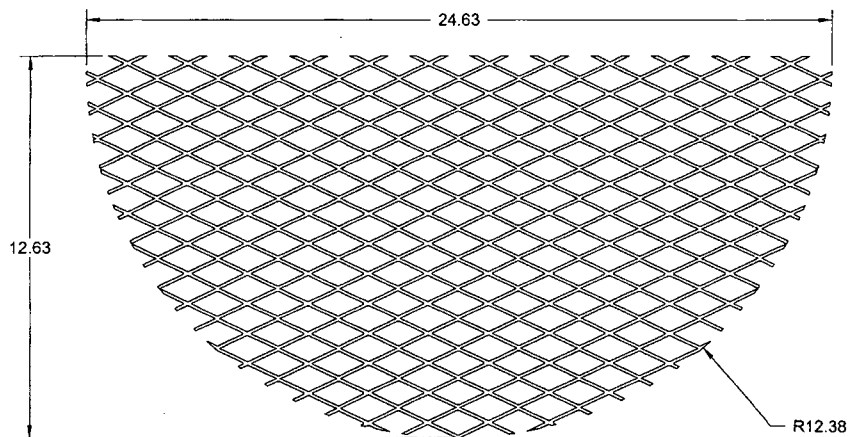
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D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

w/o 70470

RELEASED
28/11/8 144

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